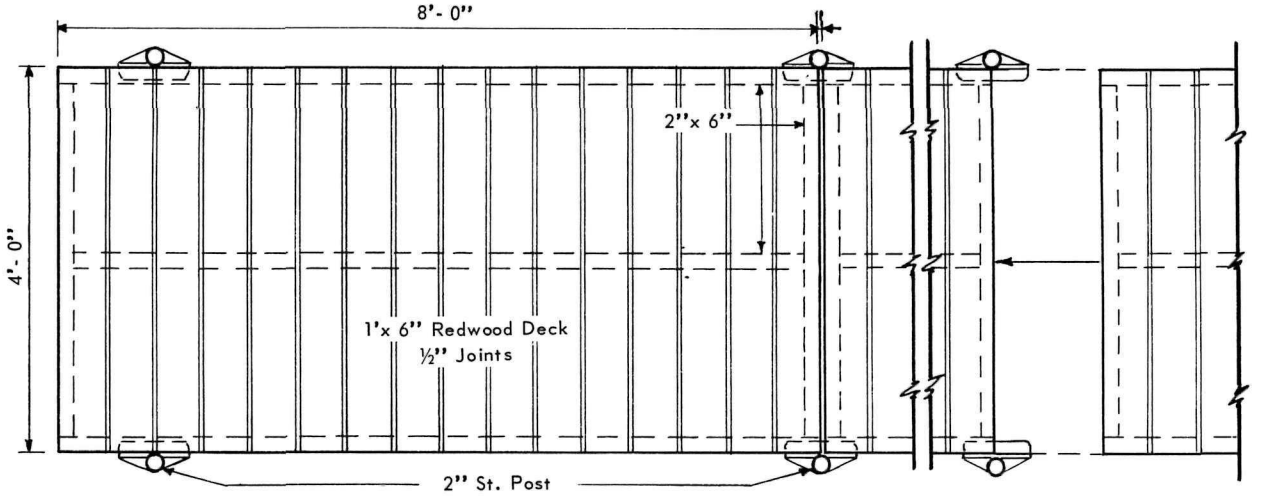
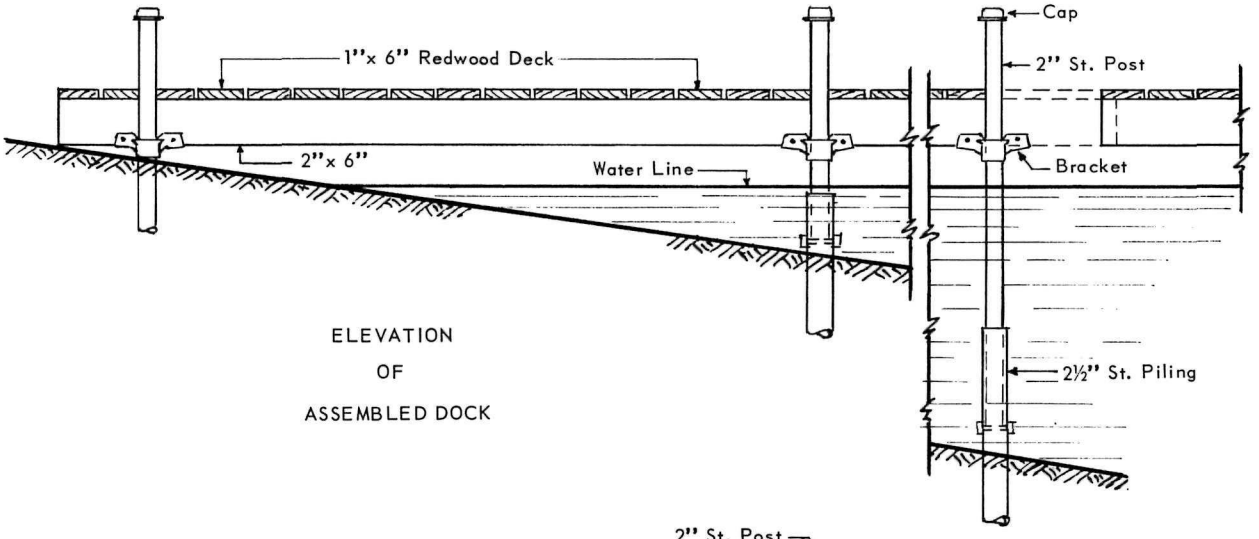
A boat landing dock from Minnesota which permits easy removal of deck sections and posts seasonally if desired. 2 1/2" footing pipes with cross bolt in place are driven in the shore bottom 18 to 24 inches below water surface (or until firm); 2-inch pipe is then cut to proper length, installed through metal deck bracket and into driven pipe, and capped on upper threaded end. Deck is leveled by set screw in bracket. "Perma-Dock" metal brackets are manufactured by Central Machine Works Company, Minneapolis 13, Minnesota.

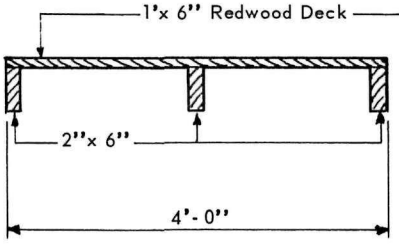
To remove dock, loosen set screw and remove 2" pipe; unbolt dock sections. The driven footing pipe remains.



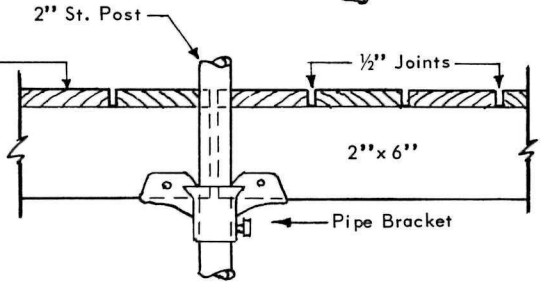
PLAN



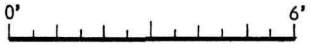
ELEVATION
OF
ASSEMBLED DOCK



SECTION



BRACKET DETAIL



United States Department of the Interior, National Park Service **THE PARK PRACTICE PROGRAM** National Conference on State Parks • National Recreation & Parks Association				BOAT LANDING DOCK
DATE	July 1966	PLATE	501 H	Contributed by MINNESOTA Division of State Parks
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